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EVINRUDE® Johnson®
BOMBARDIER
RECREATIONAL PRODUCTS

SAFETY CAMPAIGN
OUTBOARDS
WARRANTY Bulletin

⚠WARNING: All involved customers must be notified, all involved units must be corrected as per instructions herein.

Date: December, 2003 **No.** 2003-05(W)

MODELS: 2004 (SR) Model Year 200, 225, 250 HP Evinrude Direct Injection Outboards

SUBJECT: Fuel **Return** Manifolds

AFFECTED MODELS

IMPORTANT: Only the following models with a serial number on the attached list are covered by this bulletin.

Identify the model and serial number before performing any service procedures.

Model	Year
90° V6 200 through 250 HP	2004 (SR)

IMPORTANT: DO NOT sell, deliver, or use any affected models until you have performed the repair as outlined in this bulletin.

PROBLEM

The fuel **return** manifold supplied to Bombardier by an outside vendor for use on these outboards may contain excessive flashing on an elbow. This manifold, if defective, could potentially cause a fuel leak if excessive flashing prevents the O-ring from properly seating. A fuel leak, when combined with an ignition source, could result in a fire or explosion and present a risk of serious personal injury.

IMPORTANT: The repair procedure outlined in this bulletin MUST be performed by an authorized *Evinrude/Johnson* Dealer and *Evinrude/Johnson* Certified Technician.

ORDERING PARTS

ONLY Authorized Dealers may order parts.

Replace the fuel return manifold with the new fuel return manifold as described in this bulletin. The black fuel return manifold assembly is the only part to be replaced.

To order new fuel return manifold, choose the correct P/N listed below and **fax the complete order to 847-689-7235.**

The order FAX form **MUST** include the following:

- Bulletin number — 2003-05(W)
- Date of order
- Dealer Name and Dealer Code
- Dealer phone number
- Requested part number(s)
- Each Engine Model and Serial Number parts are needed for

Please clearly PRINT or TYPE your order on dealer letterhead or paper to ensure efficient order processing.

Parts Needed	P/N	QTY
Fuel Manifold Assembly	5005413	1
Injector Retainer Flange Screws	349090	12

Parts will be shipped at no charge.

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This document can be viewed on the DealerPort™ website at www.dealerport.com

REPLACEMENT PROCEDURE

WARNING

Wear safety glasses at all times when working on any part of the fuel system.

Gasoline is extremely flammable and highly explosive under certain conditions. Use caution when working on any part of the fuel system:

- **Always disconnect the battery cables at the battery before servicing the fuel system unless instructed to do otherwise.**
- **Always work in a well ventilated area and wipe off any fuel spillage.**
- **DO NOT smoke and make certain no open flames or ignition sources exist.**

After servicing the fuel system check for leaks. Failure to check for fuel leakage could allow a leak to go undetected, resulting in fire or explosion.

RELIEVING FUEL SYSTEM PRESSURE

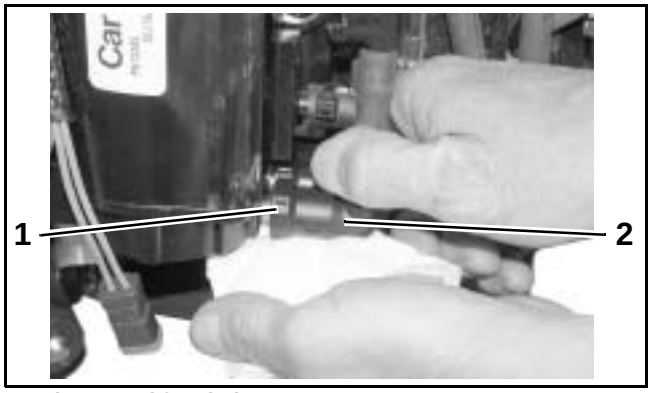
WARNING

Protect against hazardous fuel spray. Before starting any fuel system service, carefully relieve fuel system pressure.

Disconnect battery cables at the battery.

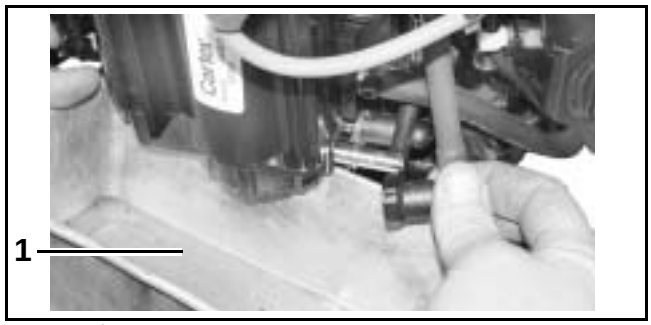
Wrap a shop towel completely around the return fuel pump connector to minimize fuel spray when disconnecting.

Press the fuel pump connector release button and slowly pull the connector off the fuel pump.



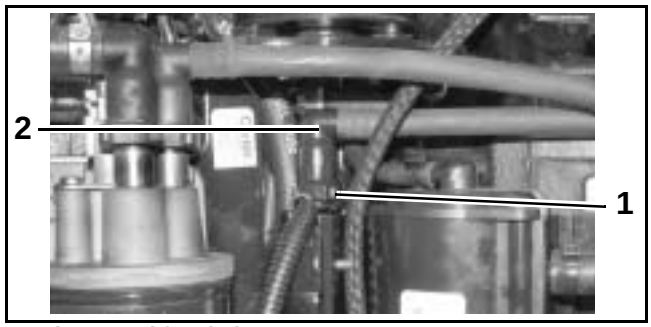
Towel removed for clarity 001743
1. Release button
2. Return fuel pump connector

Drain any residual fuel remaining in the system into a suitable fuel container.



1. Container 001744

Disconnect the supply fuel pump connector in the same manner as the return connector. Drain any residual fuel remaining in the system into a suitable fuel container.



Towel removed for clarity 001745
1. Release button
2. Supply fuel pump connector

FUEL RETURN MANIFOLD REPLACEMENT

Removal

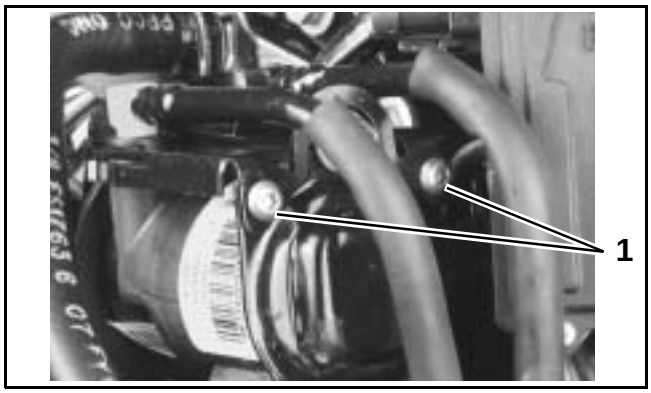
Disconnect the battery cables at the battery.

IMPORTANT: Note the proper locations and positioning of all spark plug leads and retainer clips prior to disassembly.

Remove high tension spark plug leads and the retainers used to position the spark plug leads.

1. Retainers 000202

Remove fuel manifold retainer screws and remove retainer from fuel injector ports.



1. Screws DP0779

Disconnect fuel return manifold fittings (black nipples only) from fuel injector ports and vapor separator/pump assembly.

Remove any tie straps, guards or components used to secure manifolds in place and remove fuel return manifold.

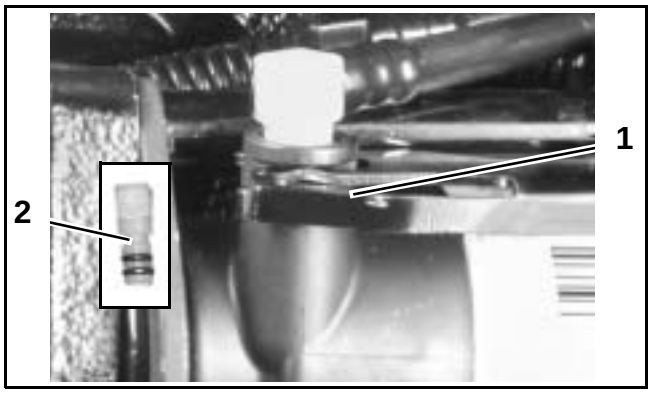
Installation

Refer to *Evinrude* Service Manual, P/N 5005259. Install new fuel manifold in same position as original.

Confirm condition of sealing O-rings of fuel return manifold fittings. Lubricate with *Evinrude direct injection* oil and insert the new fuel manifold fittings into injector. Both fittings must be fully seated into the injector fuel ports.

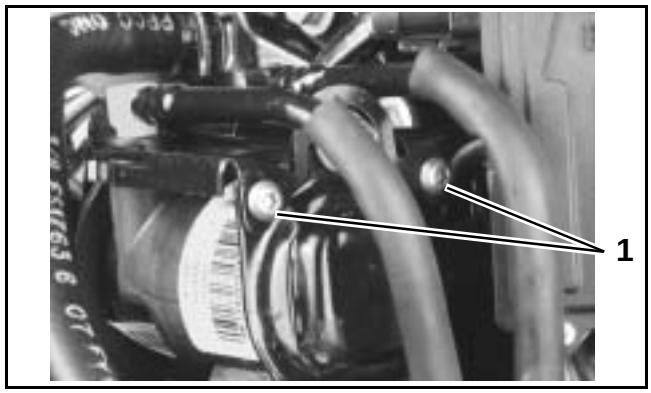
Install fuel manifold retainer flanges into the grooves of the injector ports.

IMPORTANT: The retainer flanges must engage the outer groove of the manifold fittings.



1. Retainer DP0552
2. Outer groove

Fasten retainer with **new** retaining screws P/N 349090. Torque to 25 to 30 in. lbs. (2.8 to 3.4 N·m).



1. Screws DP0779

Connect the fuel manifolds to vapor separator/pump assembly. An audible click will signal proper connection. In addition, the fuel pump connector release button should pop out to a flush position.

To verify a proper connection, pull on the connector without pressing the release button. The connector should not disconnect from the high pressure fuel pump.

Install tie straps to secure fuel manifolds in place.

Install high tension spark plug leads and the retainers used to position the spark plug leads.

Install any components removed during removal for access to fuel manifolds.

Thoroughly clean any spilled or residual fuel from the engine.

⚠ WARNING ⚠

Failure to check for fuel leakage could allow a leak to go undetected and, when combined with an ignition source, result in a fire or explosion.

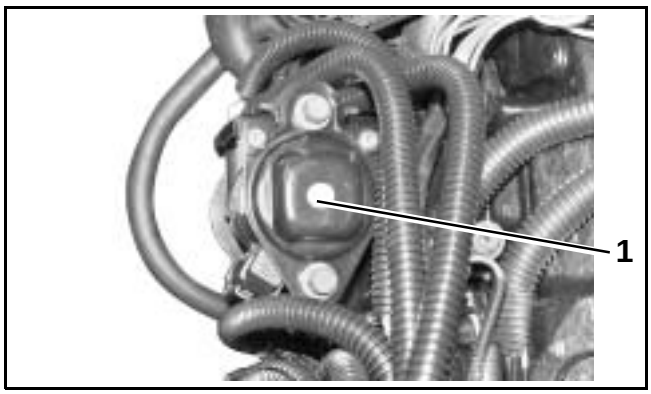
Reconnect battery cables.

IMPORTANT: Refer to Predelivery Service Bulletin (2002-01(D)) for fuel system purging instructions and starting procedures. After initial fuel system pressurization, **inspect all fuel system components for leaks and repair as needed before operating engine.**

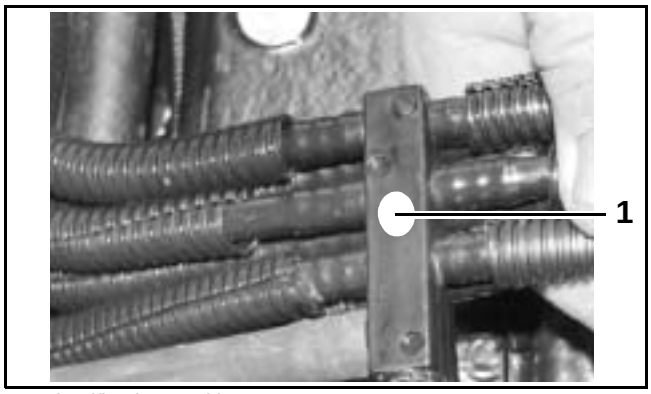
IDENTIFICATION PROCEDURE

Every outboard that has had replacement fuel return rails installed must be easily identified.

Mark the engine using **WHITE** marker or paint. Place a large dot on both (#2 & #3) cylinder fuel injector cap retainers **and** on the fuel manifold to identify this campaign has been completed.



1. Identification marking 001746



1. Identification marking 001742

ADDITIONAL INFORMATION

THE CUSTOMER

Bombardier will send a letter to all registered owners instructing them not to attempt to start or use the outboard until an authorized *Evinrude/Johnson* dealer has completed the repair. This is a safety issue.

DEALER RESPONSIBILITY

All dealers, as part of a distribution chain, **CARRY A RESPONSIBILITY TO NOTIFY THE CUSTOMER** of any safety related concern and correct the problem properly.

Please contact all of your customers who have purchased these outboards and request they return their outboards to your dealership for this service. Only the designated serial numbers are affected.

A warranty claim form **MUST** be completed and submitted along with the following parts:

1) Original fuel return manifold.
2) Original fuel return elbows.

Once removed from the outboard, cut the fuel return manifold and black elbows from the rails. Thoroughly clean parts of **ALL** fuel residue and place in a sealed plastic bag to prevent damaging the claim form. Discard the fuel rails.

TYPICAL – Fuel return manifold and elbows 001738

You must return the completed claim with the fuel return manifold and elbows for warranty credit, and to ensure records are kept for recording program progress to the U.S.C.G.

Using a standard warranty claim form, use the following information:

- Flat Rate Code – MR04
- Failing Part Number – 9999949

Flat Rate Labor Allowance:

- Replacement – **1.5 hours**

Labor will be paid in accordance with the established warranty labor rates listed in the current dealer warranty database.

Credit for labor and $10 US to cover shipping and handling of returned parts will be issued only when the warranty allowance request form and required parts are returned. The proper return address is:

U.S. Dealers

Bombardier Recreational Products
Evinrude/Johnson Dealer Support Services
300 Seahorse Drive/Dock 5
Waukegan, IL 60085

Canadian Dealers

Bombardier Recreational Products
Attn: Service Department
1789 Stenson Boulevard
Petersborough, ON Canada K9J7B6

For additional information, dealers can call 1-800-888-4662.

Serial Numbers of Outboards Covered by Safety Campaign 2003-05(W)			
IMPORTANT: Please review this table carefully to determine if you have sold or currently retain one or more of the affected models.			
5036536	5041373	5041545	5041695
5036537	5041376 to 5041379	5041549	5041696
5036539	5041381 to 5041390	5041550	5041699
5036557	5041392 to 5041394	5041553 to 5041562	5042020
5036558	5041402 to 5041406	5041566	5042023
5036685	5041408	5041567	5042025 to 5042035
5041075	5041412	5041570	5042037
5041078 to 5041084	5041414 to 5041416	5041576 to 5041578	5042038
5041086 to 5041088	5041418	5041585 to 5041587	5042042
5041132	5041419	5041589	5042044
5041135 to 5041138	5041421	5041590	5042046
5041140 to 5041147	5041424	5041592 to 5041595	5042049
5041149	5041425	5041597	5042077
5041170	5041428 to 5041431	5041598	5042078
5041176	5041433	5041602	5042080
5041177	5041435	5041603	5042086
5041179	5041437	5041607 to 5041609	5042087
5041226	5041438	5041611	5042093
5041227	5041444	5041612	5042094
5041266	5041446	5041614	5042099
5041270	5041447	5041617	5042141
5041277	5041453	5041618	5042143
5041278	5041455 to 5041457	5041621	5042145
5041280	5041462	5041627	5042147
5041282	5041464 to 5041469	5041629	5042170 to 5042172
5041311	5041471 to 5041475	5041630	5042177
5041313	5041477	5041633	5042179
5041315	5041478	5041635 to 5041638	5042181
5041317 to 5041321	5041482 to 5041492	5041640	5042183
5041322 to 5041325	5041494	5041643 to 5041646	5042542
5041327 to 5041329	5041496	5041648	5042543
5041333 to 5041336	5041498 to 5041503	5041649	5042545 to 5042547
5041338	5041505 to 5041508	5041654	5042549
5041340 to 5041342	5041510 to 5041514	5041655	5042550
5041344	5041516 to 5041518	5041657	5042554
5041346	5041521	5041658	5042557 to 5042560
5041349	5041522	5041660 to 5041666	5042570
5041350	5041524	5041668	5042572 to 5042575
5041352 to 5041355	5041525	5041669	5042579
5041359	5041532	5041671	5042587 to 5042589
5041361	5041537	5041678	5042591 to 5042594
5041362	5041542	5041680	5042634
5041365	5041543	5041683 to 5041685	5042638

5042639	5042925 to 5042929	5044078	5044339
5042646	5042955	5044080	5044340
5042686	5042965	5044082 to 5044088	5044342
5042689	5043005	5044090	5044346
5042692	5043006	5044091	5044348
5042694	5043008	5044120 to 5044134	5044350 to 5044357
5042697	5043010	5044137	5044359 to 5044361
5042700	5043029 to 5043032	5044138	5044364
5042723	5043034 to 5043039	5044140	5044365
5042725 to 5042730	5043041	5044141	5044367 to 5044375
5042732 to 5042734	5043520	5044171	5044378
5042736 to 5042740	5043522 to 5043524	5044172	5044379
5042743 to 5042747	5043526 to 5043530	5044175	5044381
5042801	5043551	5044176	5044383 to 5044389
5042803 to 5042810	5043552	5044182	5044393 to 5044396
5042813 to 5042815	5043569	5044202 to 5044215	5044400 to 5044407
5042817	5043622	5044217	5044412
5042819	5043623	5044219 to 5044221	5044413
5042821	5043625	5044224 to 5044226	5044419
5042822	5043626	5044232	5044421
5042826	5043628	5044235	5044423
5042827	5043810 to 5043812	5044237 to 5044239	5044424
5042829	5043814 to 5043816	5044242 to 5044249	5044426
5042830	5043818 to 5043820	5044251	5044427
5042832 to 5042835	5043824 to 5043827	5044252	5044433
5042837	5043845 to 5043848	5044257	5044441 to 5044451
5042838	5043850	5044258	5044458
5042840 to 5042844	5043852 to 5043855	5044260 to 5044264	5044466
5042848 to 5042850	5043857 to 5043859	5044266 to 5044268	5044471
5042853 to 5042860	5043861 to 5043865	5044270	5044472
5042862 to 5042864	5043906 to 5043911	5044271	5044474
5042867	5043913	5044274 to 5044281	5044476
5042868	5043914	5044287	5044477
5042870 to 5042881	5043918 to 5043923	5044289 to 5044291	5044480
5042883	5043960	5044293	5044481
5042889	5043961	5044295 to 5044301	5044483
5042891 to 5042893	5043963	5044305	5044494
5042895 to 5042897	5043965	5044307	5044496
5042899	5043968 to 5043972	5044312	5044507
5042900	5043974 to 5043985	5044313	5044510
5042905 to 5042911	5044011	5044320	5044511
5042914	5044015	5044321	5044516
5042915	5044017	5044328	5044519
5042918	5044039	5044329	5044525
5042920	5044042 to 5044046	5044331	5044526
5042923	5044049 to 5044051	5044334	5044528
5042953	5044076	5044335	5044530

5044536	5045363	5046828	5047670 to 5047672
5044543	5045366 to 5045368	5046830	5047675 to 5047679
5044546	5045371	5046834	5047681
5044549	5045373	5046836	5047685
5044561	5045376	5046837	5047687 to 5047691
5044564	5045382	5046840	5047717 to 5047721
5044565	5045412	5046875	5047723
5044578	5045935	5046877	5047725
5044584	5045938	5046913	5047727 to 5047729
5044589	5046001 to 5046003	5046915	5047732
5044590	5046055	5046920	5047755
5044592 to 5044594	5046057	5046943	5047757
5045005	5046058	5046945	5047761
5045006	5046061	5046947	5047763 to 5047768
5045008	5046063	5046948	5047819
5045009	5046068	5046954	5047824
5045011	5046069	5046956	5047834
5045013	5046071	5047000	5047836
5045014	5046128 to 5046130	5047401 to 5047405	5047837
5045018 to 5045026	5046133 to 5046144	5047437	5047867
5045063	5046146 to 5046153	5047439	5047870
5045067	5046155	5047440	5047873 to 5047875
5045069	5046156	5047442	5047933
5045144	5046230 to 5046233	5047443	5047979
5045148	5046235	5047445 to 5047448	5048013
5045158	5046238 to 5046242	5047450 to 5047453	5048023
5045220 to 5045226	5046244	5047455 to 5047460	5048617
5045228 to 5045236	5046245	5047551	5048620
5045238 to 5045244	5046620	5047553	5048626 to 5048628
5045246	5046627	5047555 to 5047557	5048631
5045269	5046629 to 5046631	5047559	5048632
5045271	5046635	5047563	5048635 to 5048637
5045274 to 5045276	5046645 to 5046647	5047565	5048660
5045284	5046650 to 5046652	5047601	5048661
5045285	5046685	5047603	5048665
5045311 to 5045321	5046741 to 5046743	5047605	5048667
5045347	5046746	5047608	5048727 to 5048730
5045348	5046748	5047610 to 5047612	5048732
5045350	5046749	5047614 to 5047616	5048734
5045351	5046754 to 5046764	5047644	5048759
5045354	5046769	5047646	5048760
5045356	5046825	5047647	5048763
5045358 to 5045360	5046826	5047649 to 5047654	

BOMBARDIER
RECREATIONAL PRODUCTS

250 Sea Horse Drive
Waukegan, IL 60085
www.bombardier.com

SAFETY RECALL NOTICE

December 5, 2003

RE: Certain Model Year 2004 *Evinrude*® 100 to 250 HP Outboards

Dear Dealer/Boatbuilder:

This notice is sent to you in accordance with the requirements of the Federal Boat Safety Act and other applicable laws and regulations.

What is the reason for this notice?
Bombardier Motor Corporation of America in the United States and Bombardier, Inc. in Canada (collectively "Bombardier") are conducting a voluntary safety recall of certain 2004 model year *Evinrude* outboards as listed in the attached serial number table.

What is the problem?
These outboards have a fuel return manifold supplied to Bombardier by an outside vendor that may contain excessive flashing on an elbow. This manifold, if defective, could potentially cause a fuel leak if excessive flashing prevents the O-ring from properly seating.

A fuel leak when combined with an ignition source could result in a fire or explosion and present a risk of personal injury to the operator, passengers, and people who are in the water.

What should you do?

1. **DO NOT** sell/deliver or use any affected models that you have in stock until the repair has been completed as outlined in Warranty Bulletins 2003-04(W) and 2003-05(W).

2. You are requested to personally contact all owners to whom you have sold an affected outboard, you must request that he/she immediately cease further use of the outboard, and ask the owner to schedule a replacement of the fuel return manifold with an authorized *Evinrude*/*Johnson* Dealer to be completed free of charge.

3. Locate the outboard(s) and replace the fuel return manifold as outlined in Warranty Bulletin (Safety Campaign) 2003-04(W) and 2003-05(W). (These Bulletins are being mailed to you under a separate cover).

4. Authorized dealers should promptly submit any warranty claim with any defective parts used in the repair for payment.

Dealers and boatbuilders can call 1-800-888-4662 for more information. Information will also be posted on the DealerPort™ website (http://www.dealerport.com). Customers can call 1-847-689-7090.

What will Bombardier do?

As a result, Bombardier is mailing this SAFETY RECALL NOTICE to all known dealers and boatbuilders who have purchased these outboards. In addition, Bombardier will also be sending a SAFETY RECALL NOTICE to all known registered owners urging them to contact their authorized dealer to schedule a repair appointment. This notice will be posted on the DealerPort™ website (http://www.dealerport.com).

Bombardier is cooperating with the United States Coast Guard and Transport Canada in conducting this recall and in advising those persons and companies who purchased the affected outboards from Bombardier.

This notice applies to all current owners of the affected outboards.

Bombardier prides itself on preserving and enhancing the leadership reputation of its products, providing you with a satisfying relationship and meriting your future business. We apologize for any inconvenience this may cause you or your customers.

Bombardier Recreational Products
Evinrude/Johnson Dealer Support Services
1-800-888-4662

Serial Numbers of Outboards Covered by Safety Campaigns 2003-04(W) and 2003-05(W)

IMPORTANT: Please review this table carefully to determine if you have sold or currently retain one or more of the affected models.

5036536	5041373	5041545	5041695
5036537	5041376 to 5041379	5041549	5041696
5036539	5041381 to 5041390	5041550	5041699
5036557	5041392 to 5041394	5041553 to 5041562	5042020
5036558	5041402 to 5041406	5041566	5042023
5036685	5041408	5041567	5042025 to 5042035
5041075	5041412	5041570	5042037
5041078 to 5041084	5041414 to 5041416	5041576 to 5041578	5042038
5041086 to 5041088	5041418	5041585 to 5041587	5042042
5041132	5041419	5041589	5042044
5041135 to 5041138	5041421	5041590	5042046
5041140 to 5041147	5041424	5041592 to 5041595	5042049
5041149	5041425	5041597	5042077
5041170	5041428 to 5041431	5041598	5042078
5041176	5041433	5041602	5042080
5041177	5041435	5041603	5042086
5041179	5041437	5041607 to 5041609	5042087
5041226	5041438	5041611	5042093
5041227	5041444	5041612	5042094
5041266	5041446	5041614	5042099
5041270	5041447	5041617	5042141
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5041278	5041455 to 5041457	5041621	5042145
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5041282	5041464 to 5041469	5041629	5042170 to 5042172
5041311	5041471 to 5041475	5041630	5042177
5041313	5041477	5041633	5042179
5041315	5041478	5041635 to 5041638	5042181
5041317 to 5041321	5041482 to 5041492	5041640	5042183
5041322 to 5041325	5041494	5041643 to 5041646	5042542
5041327 to 5041329	5041496	5041648	5042543
5041333 to 5041336	5041498 to 5041503	5041649	5042545 to 5042547
5041338	5041505 to 5041508	5041654	5042549
5041340 to 5041342	5041510 to 5041514	5041655	5042550
5041344	5041516 to 5041518	5041657	5042554
5041346	5041521	5041658	5042557 to 5042560
5041349	5041522	5041660 to 5041666	5042570
5041350	5041524	5041668	5042572 to 5042575
5041352 to 5041355	5041525	5041669	5042579
5041359	5041532	5041671	5042587 to 5042589
5041361	5041537	5041678	5042591 to 5042594
5041362	5041542	5041680	5042634
5041365	5041543	5041683 to 5041685	5042638

5042639	5042925 to 5042929	5044078	5044339
5042646	5042955	5044080	5044340
5042686	5042965	5044082 to 5044088	5044342
5042689	5043005	5044090	5044346
5042692	5043006	5044091	5044348
5042694	5043008	5044120 to 5044134	5044350 to 5044357
5042697	5043010	5044137	5044359 to 5044361
5042700	5043029 to 5043032	5044138	5044364
5042723	5043034 to 5043039	5044140	5044365
5042725 to 5042730	5043041	5044141	5044367 to 5044375
5042732 to 5042734	5043520	5044171	5044378
5042736 to 5042740	5043522 to 5043524	5044172	5044379
5042743 to 5042747	5043526 to 5043530	5044175	5044381
5042801	5043551	5044176	5044383 to 5044389
5042803 to 5042810	5043552	5044182	5044393 to 5044396
5042813 to 5042815	5043569	5044202 to 5044215	5044400 to 5044407
5042817	5043622	5044217	5044412
5042819	5043623	5044219 to 5044221	5044413
5042821	5043625	5044224 to 5044226	5044419
5042822	5043626	5044232	5044421
5042826	5043628	5044235	5044423
5042827	5043810 to 5043812	5044237 to 5044239	5044424
5042829	5043814 to 5043816	5044242 to 5044249	5044426
5042830	5043818 to 5043820	5044251	5044427
5042832 to 5042835	5043824 to 5043827	5044252	5044433
5042837	5043845 to 5043848	5044257	5044441 to 5044451
5042838	5043850	5044258	5044458
5042840 to 5042844	5043852 to 5043855	5044260 to 5044264	5044466
5042848 to 5042850	5043857 to 5043859	5044266 to 5044268	5044471
5042853 to 5042860	5043861 to 5043865	5044270	5044472
5042862 to 5042864	5043906 to 5043911	5044271	5044474
5042867	5043913	5044274 to 5044281	5044476
5042868	5043914	5044287	5044477
5042870 to 5042881	5043918 to 5043923	5044289 to 5044291	5044480
5042883	5043960	5044293	5044481
5042889	5043961	5044295 to 5044301	5044483
5042891 to 5042893	5043963	5044305	5044494
5042895 to 5042897	5043965	5044307	5044496
5042899	5043968 to 5043972	5044312	5044507
5042900	5043974 to 5043985	5044313	5044510
5042905 to 5042911	5044011	5044320	5044511
5042914	5044015	5044321	5044516
5042915	5044017	5044328	5044519
5042918	5044039	5044329	5044525
5042920	5044042 to 5044046	5044331	5044526
5042923	5044049 to 5044051	5044334	5044528
5042953	5044076	5044335	5044530

5044536	5045363	5046828	5047670 to 5047672
5044543	5045366 to 5045368	5046830	5047675 to 5047679
5044546	5045371	5046834	5047681
5044549	5045373	5046836	5047685
5044561	5045376	5046837	5047687 to 5047691
5044564	5045382	5046840	5047717 to 5047721
5044565	5045412	5046875	5047723
5044578	5045935	5046877	5047725
5044584	5045938	5046913	5047727 to 5047729
5044589	5046001 to 5046003	5046915	5047732
5044590	5046055	5046920	5047755
5044592 to 5044594	5046057	5046943	5047757
5045005	5046058	5046945	5047761
5045006	5046061	5046947	5047763 to 5047768
5045008	5046063	5046948	5047819
5045009	5046068	5046954	5047824
5045011	5046069	5046956	5047834
5045013	5046071	5047000	5047836
5045014	5046128 to 5046130	5047401 to 5047405	5047837
5045018 to 5045026	5046133 to 5046144	5047437	5047867
5045063	5046146 to 5046153	5047439	5047870
5045067	5046155	5047440	5047873 to 5047875
5045069	5046156	5047442	5047933
5045144	5046230 to 5046233	5047443	5047979
5045148	5046235	5047445 to 5047448	5048013
5045158	5046238 to 5046242	5047450 to 5047453	5048023
5045220 to 5045226	5046244	5047455 to 5047460	5048617
5045228 to 5045236	5046245	5047551	5048620
5045238 to 5045244	5046620	5047553	5048626 to 5048628
5045246	5046627	5047555 to 5047557	5048631
5045269	5046629 to 5046631	5047559	5048632
5045271	5046635	5047563	5048635 to 5048637
5045274 to 5045276	5046645 to 5046647	5047565	5048660
5045284	5046650 to 5046652	5047601	5048661
5045285	5046685	5047603	5048665
5045311 to 5045321	5046741 to 5046743	5047605	5048667
5045347	5046746	5047608	5048727 to 5048730
5045348	5046748	5047610 to 5047612	5048732
5045350	5046749	5047614 to 5047616	5048734
5045351	5046754 to 5046764	5047644	5048759
5045354	5046769	5047646	5048760
5045356	5046825	5047647	5048763
5045358 to 5045360	5046826	5047649 to 5047654	

BOMBARDIER
RECREATIONAL PRODUCTS

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SAFETY RECALL NOTICE

December 5, 2003

RE: Certain Model Year 2004 *Evinrude*® 100 to 250 HP Outboards

Dear *Evinrude* Registered Owner:

This notice is sent to you because you recently purchased an *Evinrude* outboard motor affected by this recall.

What is the reason for this notice?
Bombardier Motor Corporation of America in the United States and Bombardier, Inc. in Canada (collectively "Bombardier") are conducting a voluntary safety recall of certain 2004 model year *Evinrude* outboards. Our records indicate that you are the owner of an affected product built by Bombardier.

What is the problem?
These outboards have a fuel return manifold supplied to Bombardier by an outside vendor that may contain excessive flashing on an elbow. This manifold, if defective, could potentially cause a fuel leak if excessive flashing prevents the O-ring from properly seating.

A fuel leak when combined with an ignition source could result in a fire or explosion and present a risk of personal injury to the operator, passengers, and people who are in the water.

What should you do?
Call an authorized *Evinrude/Johnson* dealer and make an appointment to have the fuel manifold assembly replaced. This work will be performed at no charge to you for parts and labor. Transportation of the boat to the dealer and related hauling expenses are the responsibility of the owners. **For your safety, please do not attempt to start or use this product until an authorized *Evinrude/Johnson* dealer has completed the necessary repair.**

What to do if you feel this notice is in error.
This notice was mailed to you according to the most current information we have available. Your *Evinrude* outboard(s) **must** have this manifold replaced. If you no longer own your *Evinrude* outboard, kindly complete and return the enclosed postage-paid reply card, so we may update our records and contact the current owner about this important safety recall.

Need assistance locating an authorized dealer?
To contact your nearest authorized *Evinrude/Johnson* dealer, visit www.evinrude.com, www.johnson.com, or you can contact us via phone at 847-689-7090.

This notice applies to all current owners of the affected *Evinrude* outboards. Accordingly, if you have sold your outboard, please notify the purchaser of this recall.

We apologize for any inconvenience that this recall may cause you.

Bombardier Recreational Products